

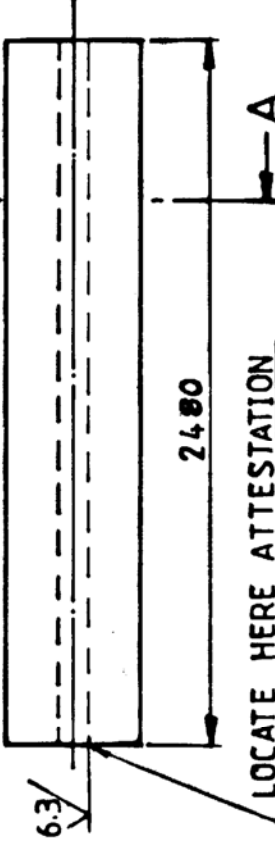
FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

REV.	DATE	ALTERED	REV.	DATE	ALTERED
		CHECKED			CHECKED
ZONE			ZONE		

12.5/6.3/

A



LOCATE HERE ATTESTATION

DETAILS VIZ.

SUPPLIER'S CODE.

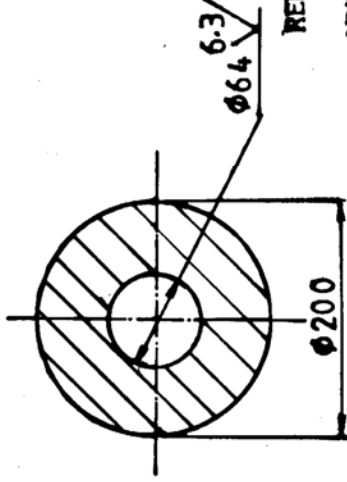
FORGE NO.

MAT. SPECN

MELT. NO.

NOTE

1. FORGING TO BE ROUGH MACHINED TO DIMENSIONS INDICATED IN DRG.
2. HOLE $\phi 64$ SHOULD CONCENTRIC WITH CENTRE LINE WITH ± 1 MM
3. TEST ULTRASONICALLY AS PER SPEN. AA0850118 CAT-3.
4. TOLERANCE ON DIAMETERS AND LENGTH ± 1 MM.
5. FOR FINISH MACHINING REFER DRG. NO. I-61-004-01184



REFER PLANT STANDARD
HY 0230261 FOR
UNSPECIFIED TOLERANCES



SECTION AA

1003xRP BOWL MILL

REF. DRG. NO.

SIGN & DATE

INVENTORY NO.

DEPT	GRADE OF	SCALE	WEIGHT (Kg)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEMS
BMD	TOL. DIM.	NTS	548.0	D-110-00767		
CODE	1/16"					
446						



BHARAT HEAVY ELECTRICALS LTD
HYDERABAD

FORGING

REMARKS

DESCRIPTION

ITEM NO.

25

27

29

58

59

34

MATL. CODE

45

56

58

UNIT WT

65

CARD TYPE-3	28	CARD TYPE-2	28	CARD TYPE-1	28	548.0
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NAME	SIGN.	DATE	NO. OF VAR.
D.C.	D.C.	25.2.93	65
CHD.	CHD.	31.3.93	71
APPD.	APPD.	3.4.93	71

DEPT	GRADE OF	SCALE	WEIGHT (Kg)	REF. TO ASSY. DRG.	ITEM NO.	NO. OF ITEMS
BMD	TOL. DIM.	NTS	548.0	D-110-00767		
CODE	1/16"					
446						

TITLE	CARD CODE	DRAWING NO.	REV.
TRUNNION SHAFT (ROUGH FORGING)	1	4-61-004-90249	00

SHEET NO. NO. OF SHEETS

TD-152, REV. NO. 2

SIZE-A-4